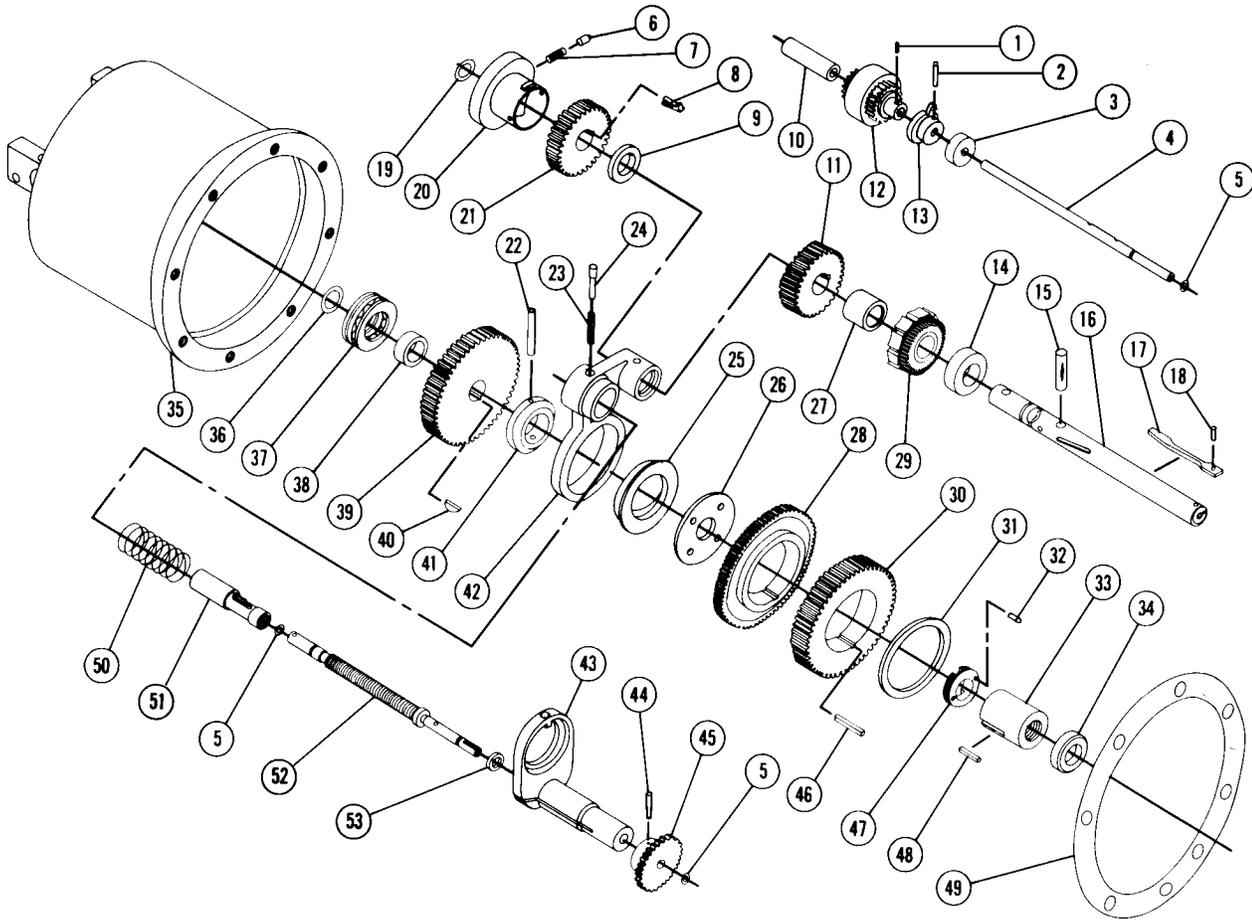


3.6



MUELLER® CL-12™ DRILLING MACHINE REPAIR PARTS

Rev. 4-01



NOTE: These illustrations are for parts identification only. DO NOT use these illustrations for assembly or disassembly of machine. MUELLER CO. offers a machine repair service. Contact MUELLER® Customer Service Center for details.

Item No.	Part Number	Part Name	Item No.	Part Number	Part Name	Item No.	Part Number	Part Name
1	60350	Pin	19	79344	O-ring	37	40854	Thrust bearing
2	53747	Pin	20	83587	Auto-feed cam	38	48125	Bushing
3	48154	Spacer	21	48117	Feed screw pinion	39	48169	Feed screw gear
4	48062	Travel indicator shaft	22	48094	Pin	40	300190	Key
5	43973	O-ring	23	48157	Spring	41	48093	Collar
6	500853	Detent	24	48158	Plunger	42	48156	Overtravel link
7	500872	Detent spring	25	48095	Bushing	43	83579	Auto-feed tube
8	48170	Key	26	48096	Drive tube thrust washer	44	48123	Pin
9	48159	Collar	27	48105	Collar	45	48122	Gear
10	48124	Sleeve	28	48089	Drive tube indicator gear	46	48087	Key
11	48104	Drive tube pinion	29	83595	Idler shaft indicator gear	47	48097	Nut
12	83582	Travel indicator gear unit	30	48088	Drive tube gear	48	54445	Key
13	48153	Single tooth gear	31	48086	Drive tube gear thrust washer	49	48127	Gasket
14	48168	Spacer	32	301567	Set screw	50	35994	Spring
15	48160	Pin	33	48098	Feed nut	51	48120	Auto-feed nut
16	48103	Idler shaft	34	48099	Collar	52	48119	Auto-feed indicator shaft
17	54469	Dive key	35	83581	Rear cover	53	48121	Thrust washer
18	63477	Dive key pin	36	41301	Feed screw seal			

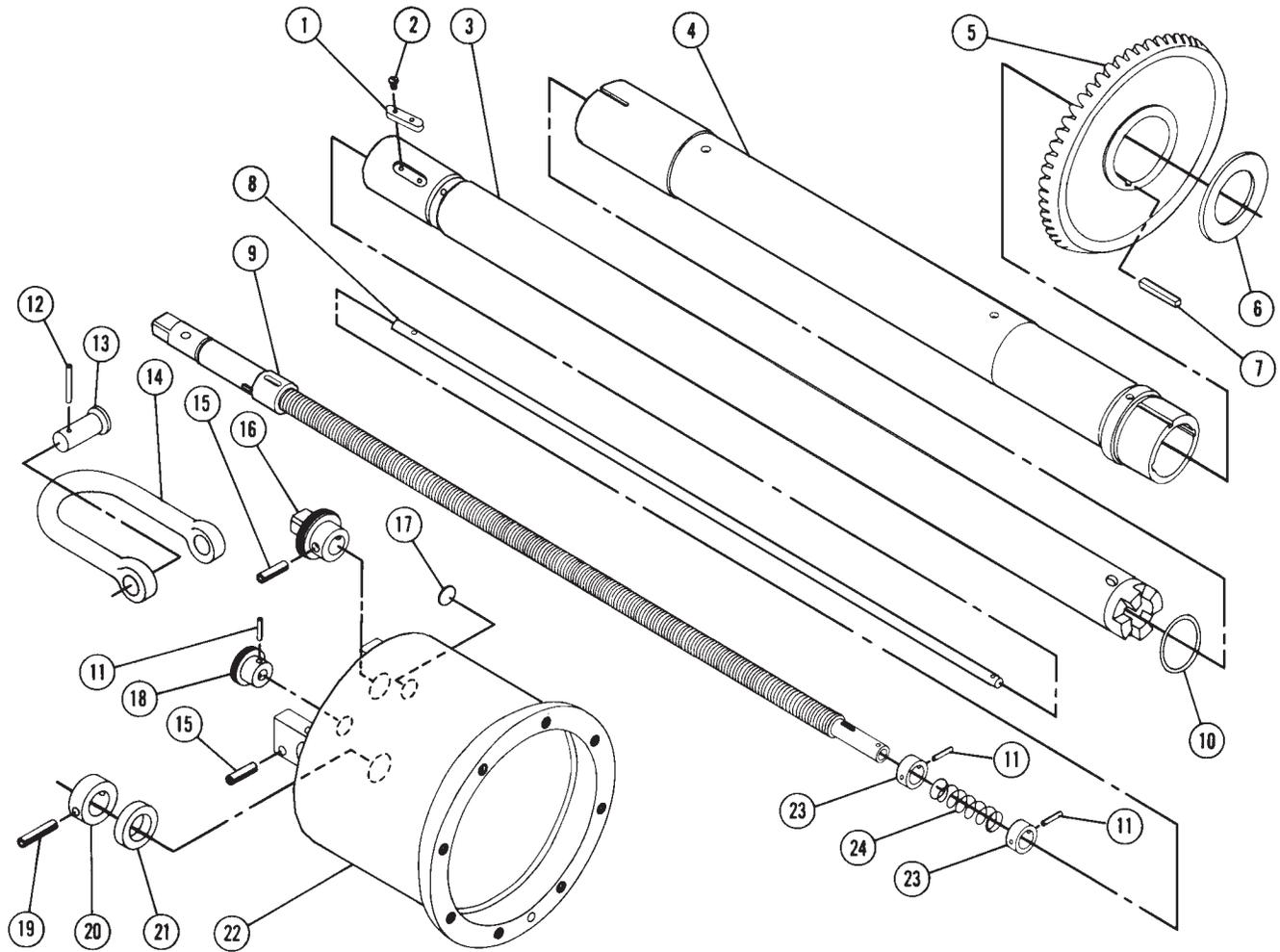
**TO ORDER SPECIFY QUANTITY, PART NUMBER AND PART NAME
(include catalog number and model number of machine).**

MUELLER® CL-12™ DRILLING MACHINE REPAIR PARTS

Mueller Co.

3.7

Rev. 4-01

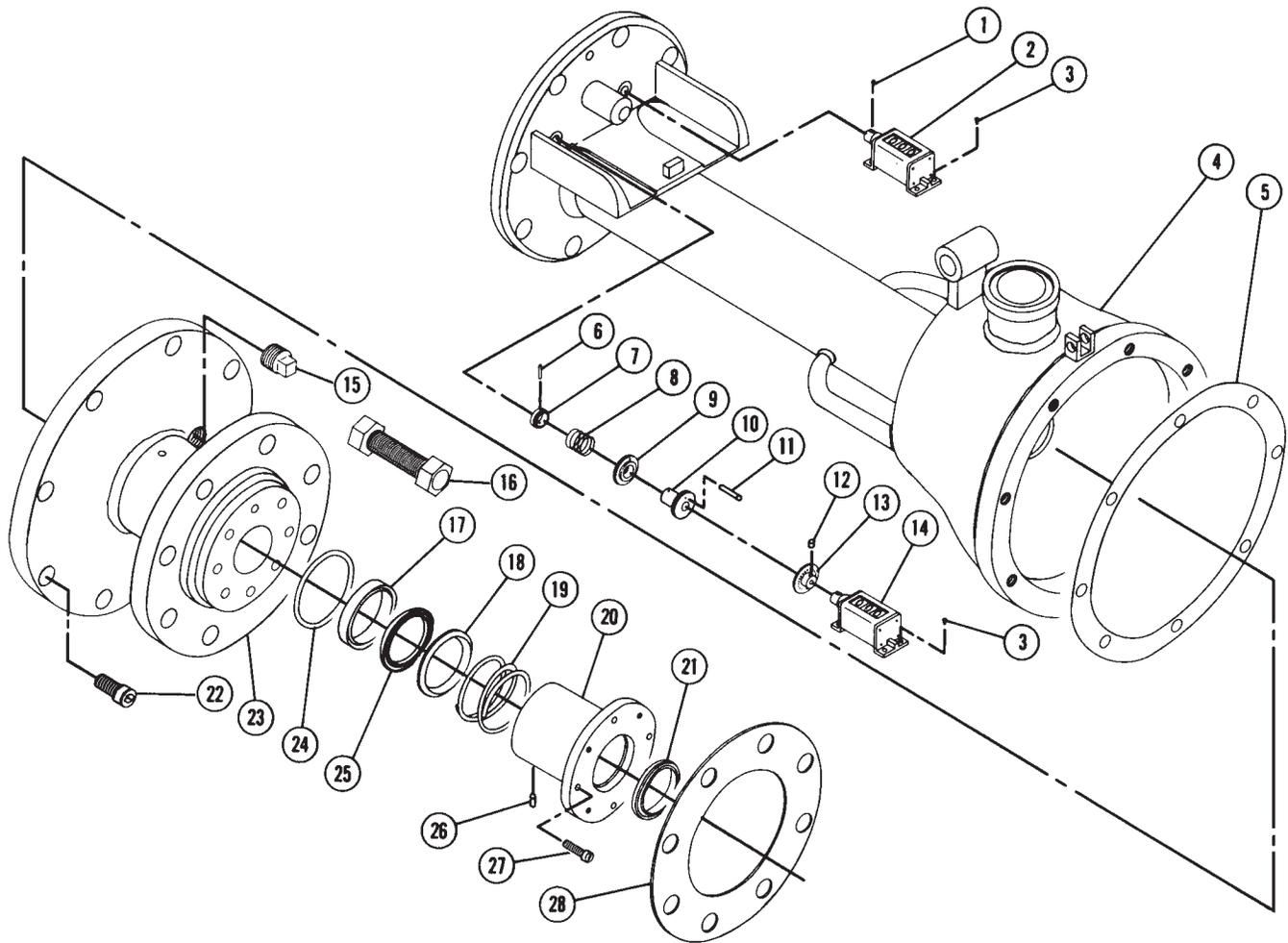


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Item No.	Part Number	Part Name	Item No.	Part Number	Part Name	Item No.	Part Number	Part Name
1	54482	Key	9	507572	Feed screw	17	48129	Freeze plug
2	52181	Screw	10	78828	Boring bar seal	18	48136	Auto-feed knob
3	83589	Boring bar	11	53747	Pin	19	48134	Pin
4	48185	Drive tube	12	48130	Pin	20	48133	Collar
5	500636	Bevel gear	13	48165	Shaft	21	48132	Spacer
6	48178	Thrust washer	14	500889	Rear lift yoke	22	83581	Rear cover
7	48192	Key	15	48131	Pin	23	48100	Collar
8	48092	Overtravel rod	16	48135	Idler shaft knob	24	48101	Spring

**TO ORDER SPECIFY QUANTITY, PART NUMBER AND PART NAME
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Rev. 1-09 Shaded area indicates change



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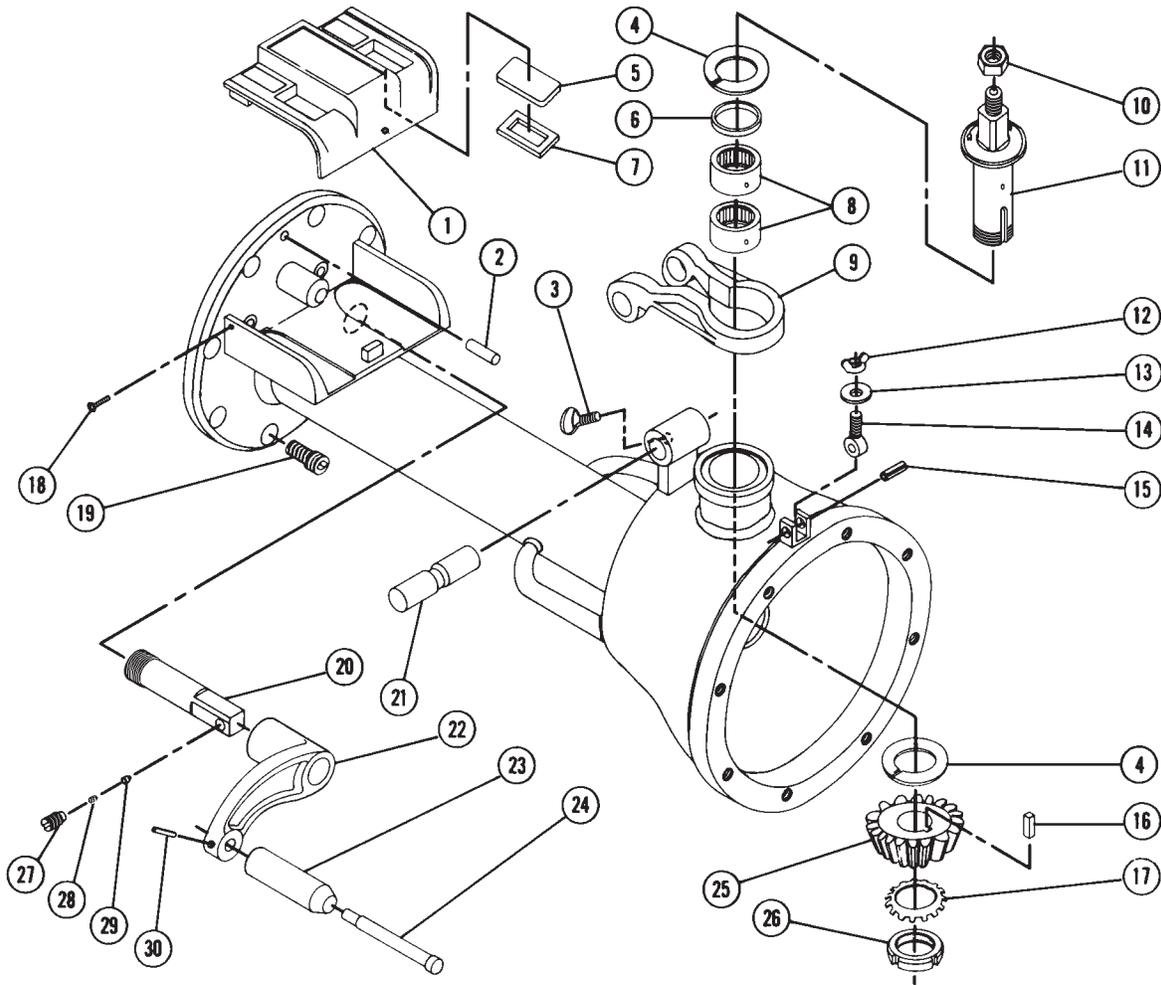
Item No.	Part Number	Part Name	Item No.	Part Number	Part Name	Item No.	Part Number	Part Name
1	48061	Pin	12	301780	Set Screw	23	83592	Front Flange
2	48139	Travel indicator	13	500778	Sleeve	24	48296	O-ring*†
3	37804	Screw	14	48140	Auto-feed indicator	25	45121	Packing ring*†
4	83591	Body	15	64134	Plug	26	47092	Pin
5	48091	Gasket	16	56682	Bolt and nut	27	92754	Gland cap screw
6	48081	Pin	17	44978	Concave follower*	28	55449	Gasket
7	500775	Fixed collar	18	44320	Convex follower*	29	79270	O-ring*†
8	500774	Spring	19	98001	Spring*	580473		Metallic and Soft Repair Kit includes*
9	500776	Moveable collar	20	48138	Packing gland*	682612		Soft Repair Kit includes†
10	500777	Sleeve	21	48137	Wiper ring*†			
11	500779	Pin*	22	98570	Cap Screw			

MUELLER® CL-12™ DRILLING MACHINE REPAIR PARTS



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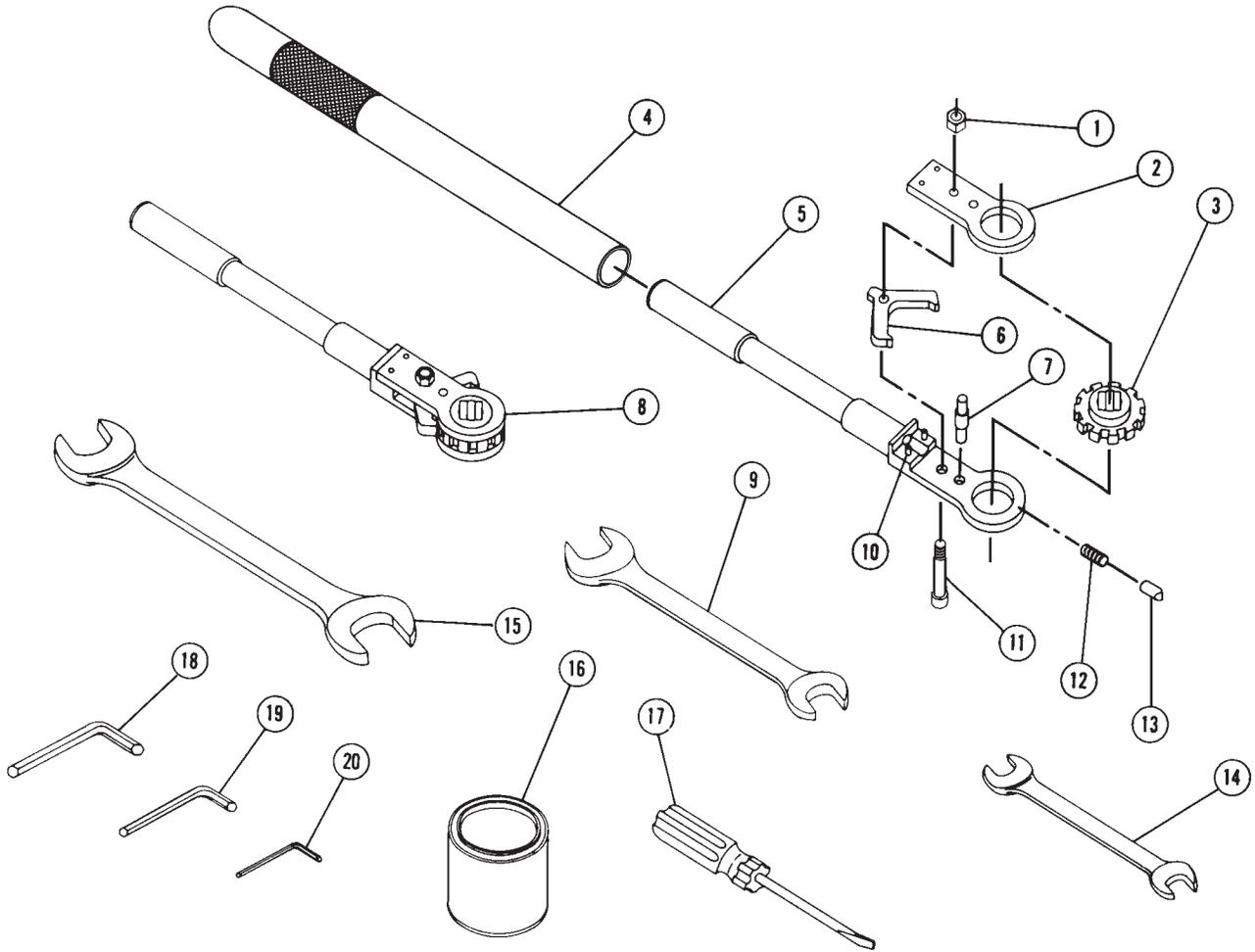
Rev. 4-01



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Item No.	Part Number	Part Name	Item No.	Part Number	Part Name	Item No.	Part Number	Part Name
1	48102	Cover	11	48188	Bevel pinion shaft	21	48144	Pivot
2	54545	Dowel pin	12	94341	Wing nut	22	48164	Crank
3	91665	Thumb screw	13	54012	Washer	23	48163	Handle
4	48187	Thrust washer	14	52389	Eyebolt	24	54477	Stud
5	48141	Shield	15	500635	Rollpin	25	500637	Bevel pinion
6	500632	Seal	16	48189	Key	26	48190	Lock nut
7	48142	Gasket	17	48191	Lock washer	27	501498	Retainer
8	500633	Bearing	18	48143	Cover screw	28	59810	Detent spring
9	48205	Front lift yoke	19	98570	Cap screw	29	501497	Detent
10	46029	Nut	20	48145	Plug	30	53747	Pin

**TO ORDER SPECIFY QUANTITY, PART NUMBER AND PART NAME
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Item No.	Part Number	Part Name	Item No.	Part Number	Part Name	Item No.	Part Number	Part Name
1	46255	Nut*	8	85308	Ratchet complete	15	48309	Wrench
2	40136	Ratchet handle plate	9	58196	Wrench	16	88366	Cutting grease
3	40137	Ratchet wheel	10	40140	Dowel pin	17	90409	Screwdriver
4	86391	Handle extension	11	40138	Bolt*	18	99803	Allen wrench
5	40177	Handle bar	12	40007	Spring	19	90325	Allen wrench
6	40004	Ratchet dog	13	40006	Spring pin	20	90322	Allen wrench
7	40139	Stud	14	96536	Wrench			

*Order both parts when replacing either one.

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